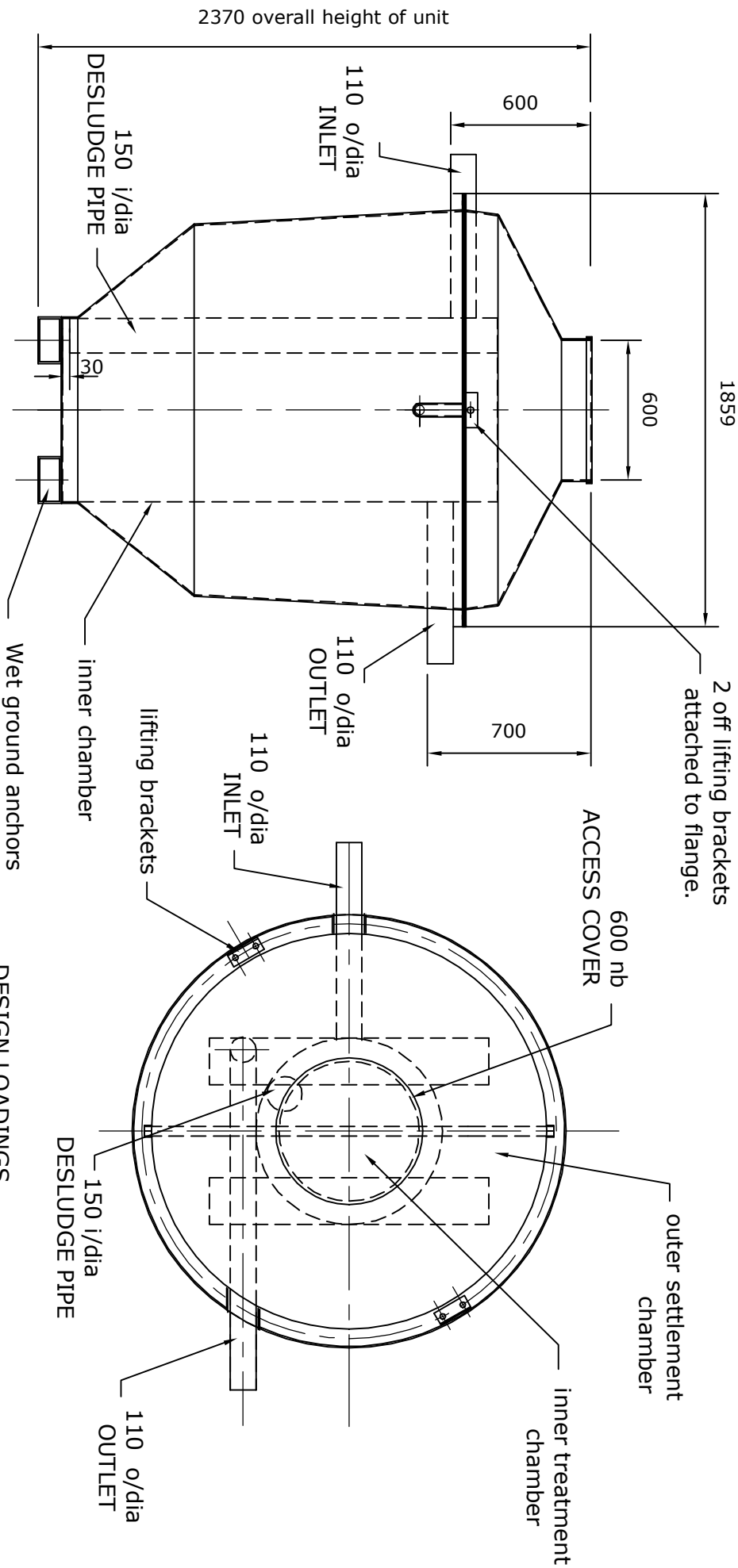


MODEL T6S1 BIODIGESTER



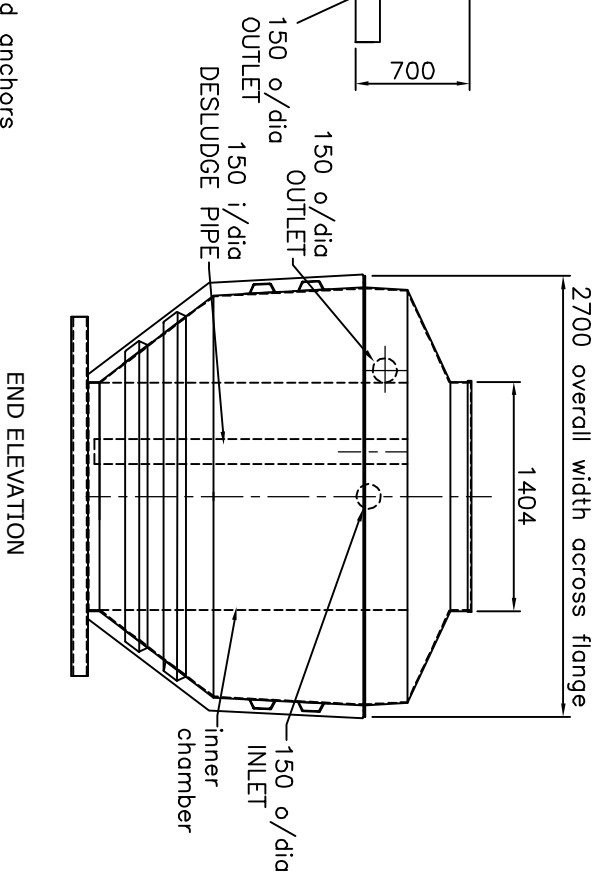
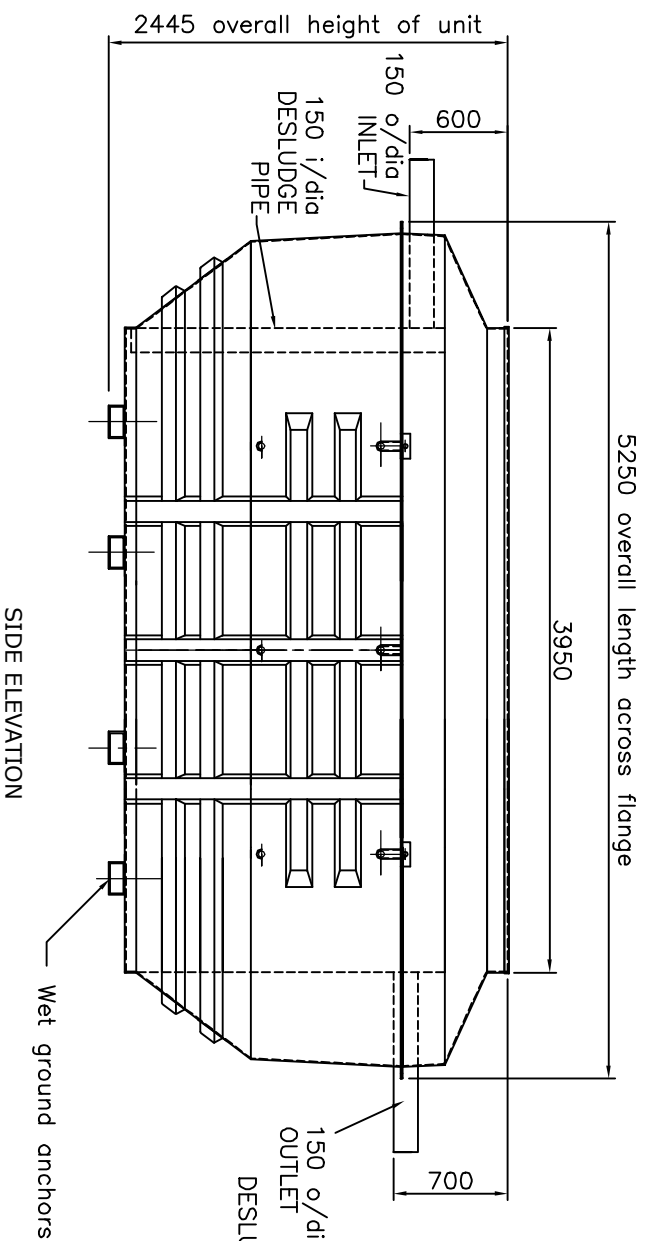
INSTALLATION NOTES

Excavation should allow approximately 300 mm around the units extremities, in this case :- 2.46 m x 2.46 m.
 Unit must be filled with water prior to backfilling.
 Unit can be lowered in place by means of 2 off lifting brackets attached to main flange across the diameter.
 In 'WET GROUND' conditions concrete should be poured to a min'm level of 250 mm above ground anchors.
 Min'm concrete requirements for 'WET GROUND' conditions is :- 3.0 m³

DESIGN LOADINGS

Self supporting when full of water to outlet flange.
 Withstand backfill loads (concrete or gravel) when full of water.
 Withstand water table up to invert of outlet pipe.
 Maximum water capacity to invert of outlet = 2810 ltrs

MODEL T36S1 BIODIGESTER



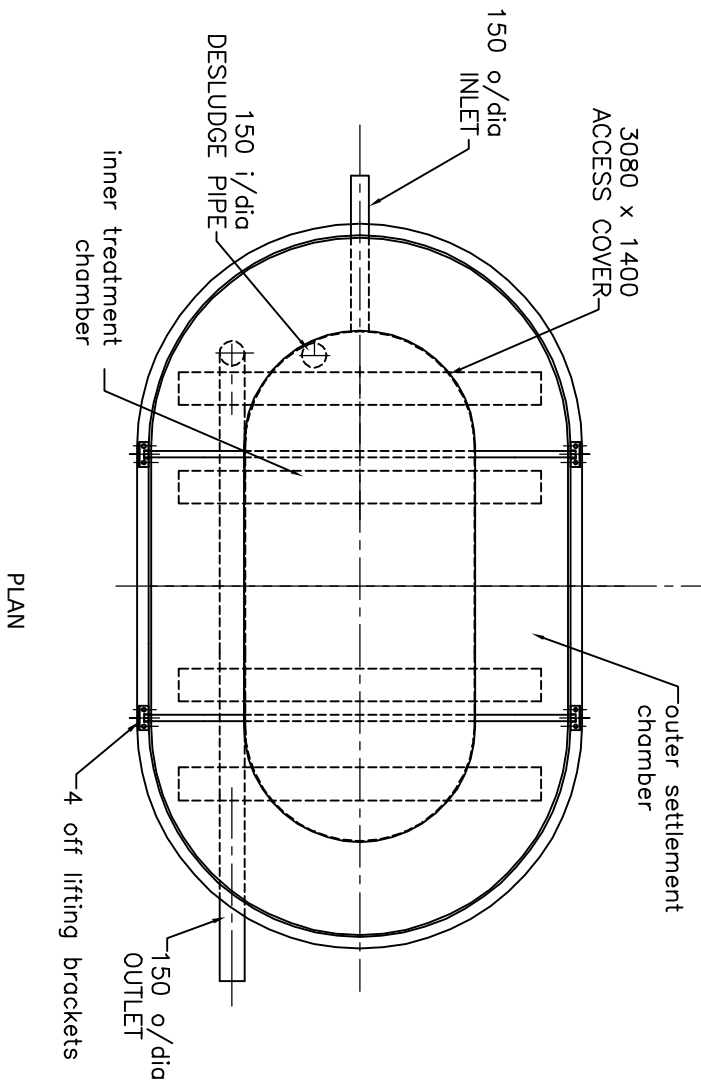
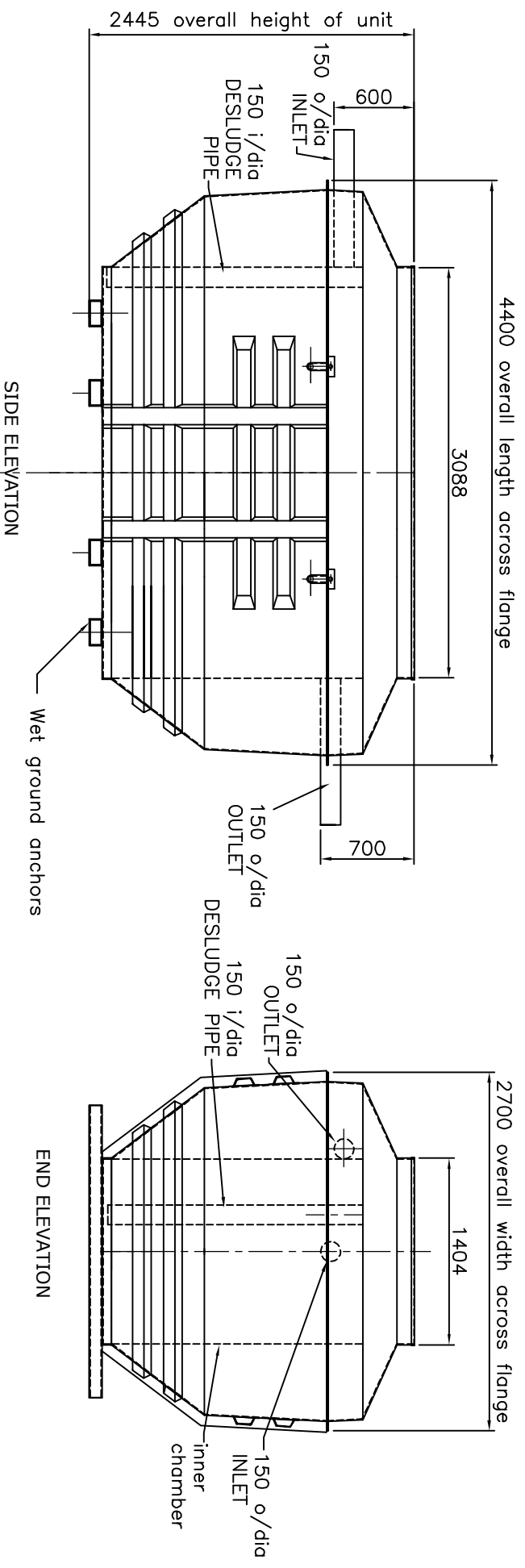
DESIGN LOADINGS

Self supporting when full of water to outlet flange.
 Withstand backfill loads (concrete or gravel) when full of water.
 Withstand water table up to outlet pipe level.
 Maximum water capacity to invert of outlet = 16,088 ltrs
 Access cover and top slope of unit designed to take light pedestrian and backfill loads only.

INSTALLATION NOTES

Excavation should allow approximately 300 mm around the units extremities, in this case :- 5.85 m x 3.30 m
 Unit must be filled with water prior to backfilling.
 Unit can be lowered in place by means of 2 off lifting brackets attached to main flange across the diameter.
 In 'WET GROUND' conditions concrete should be poured to a min'm level of 250 mm above ground anchors.
 Min'm concrete requirement for 'WET GROUND' conditions is :- 15.0 m³

MODEL T30S1 BIODIGESTER



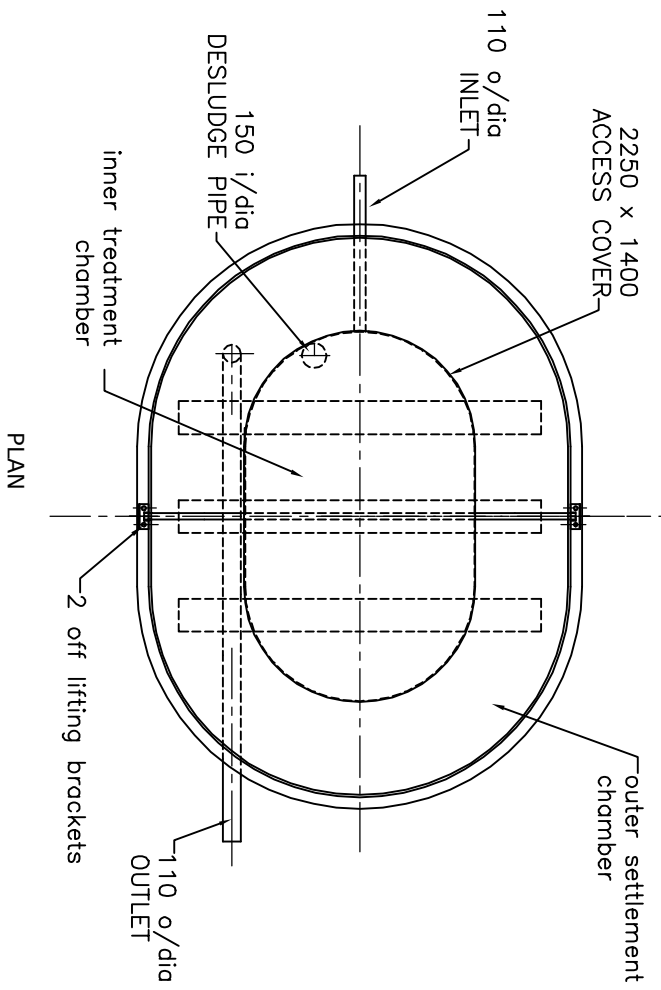
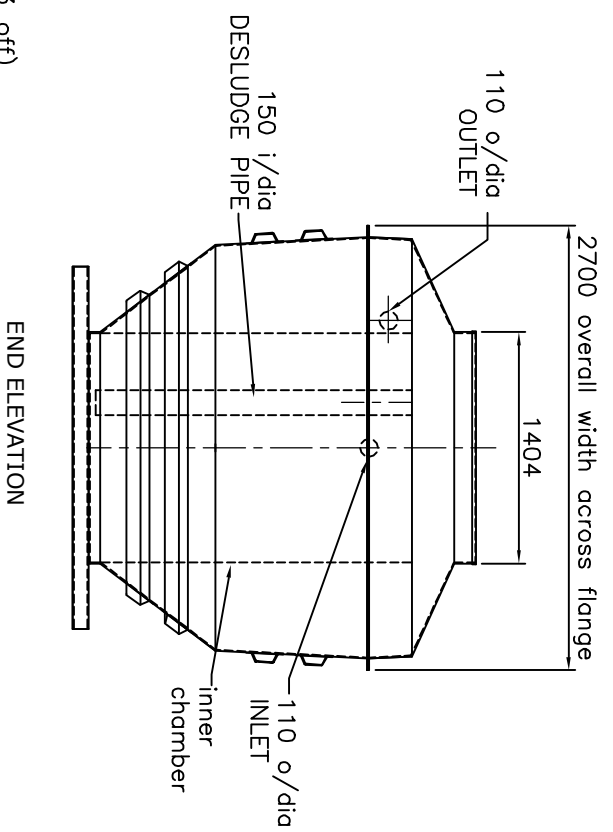
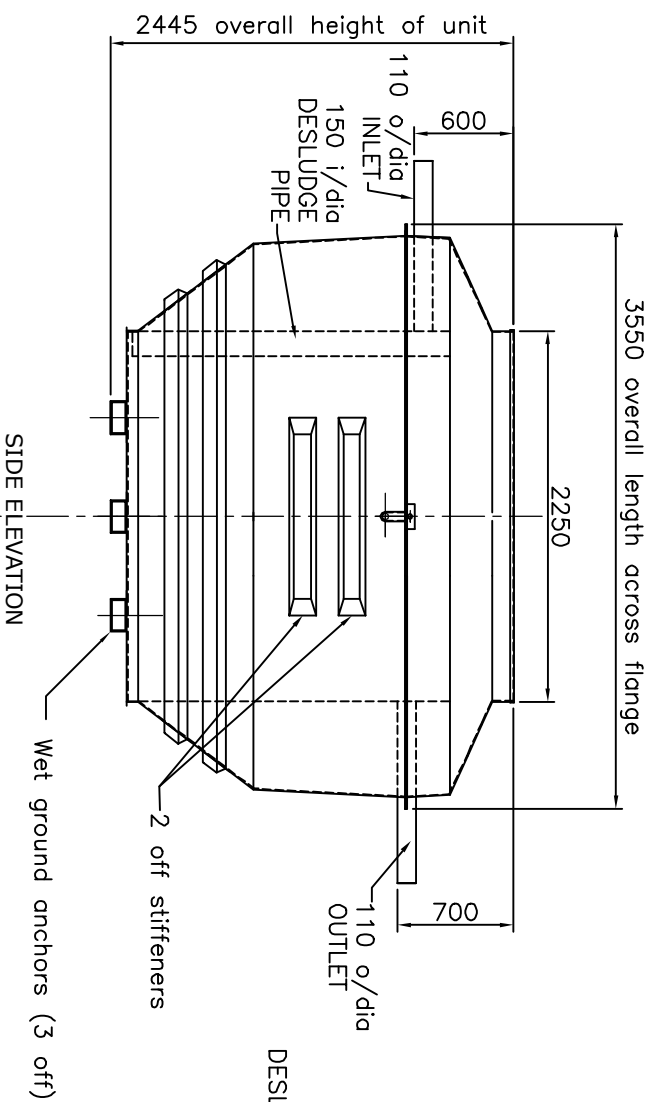
DESIGN LOADINGS

Self supporting when full of water to outlet flange.
 Withstand backfill loads (concrete or gravel) when full of water.
 Withstand water table up to outlet pipe level.
 Maximum water capacity to invert of outlet = 12,976 ltrs
 Access cover and top slope of unit designed to take light pedestrian and backfill loads only.

INSTALLATION NOTES

Excavation should allow approximately 300 mm around the units extremities, in this case :- 5.0 m x 3.30 m
 Unit must be filled with water prior to backfilling.
 Unit can be lowered in place by means of 2 off lifting brackets attached to main flange across the diameter.
 In 'WET GROUND' conditions concrete should be poured to a min'm level of 250 mm above ground anchors.
 Min'm concrete requirement for 'WET GROUND' conditions is :- 12.5 m³

MODEL T24S1 BIODIGESTER



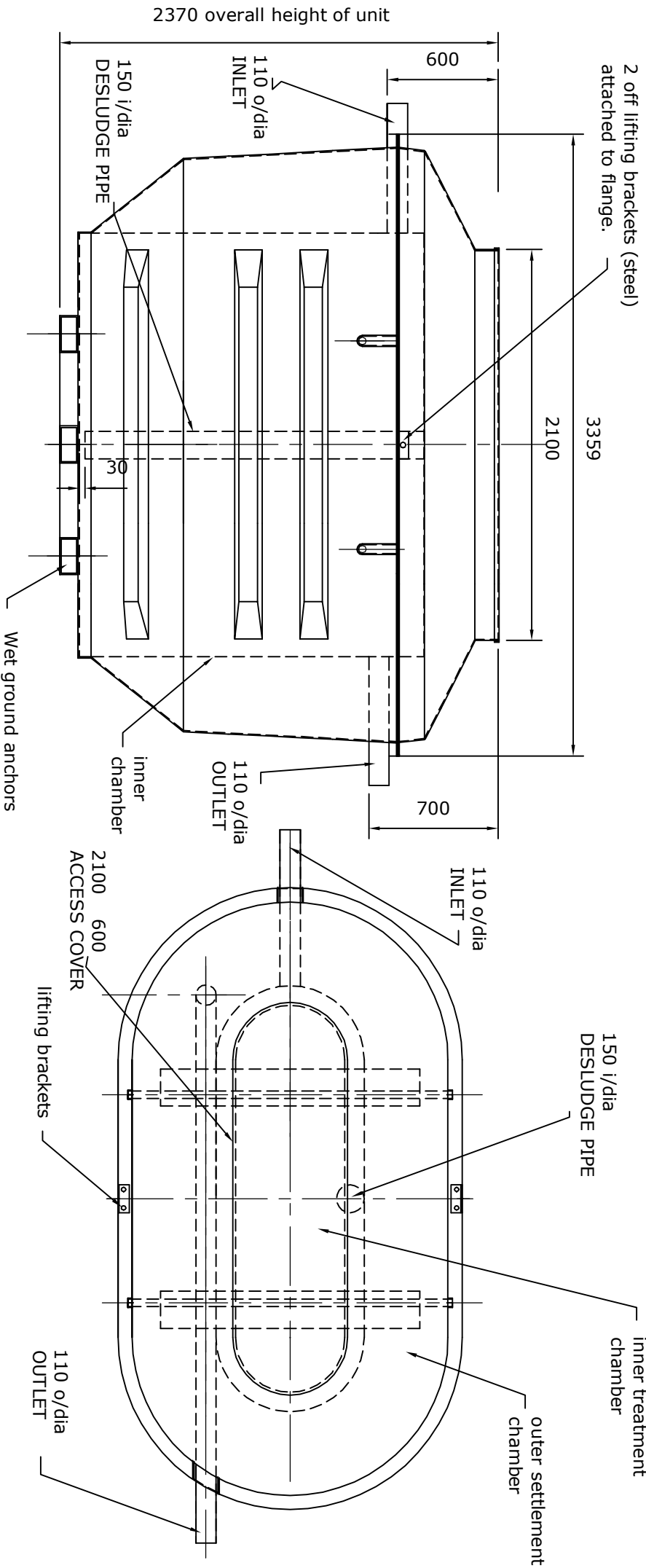
DESIGN LOADINGS

Self supporting when full of water to outlet flange.
 Withstand backfill loads (concrete or gravel) when full of water.
 Withstand water table up to outlet pipe level.
 Maximum water capacity to invert of outlet = 9,826 ltrs
 Access cover and top slope of unit designed to take light pedestrian and backfill loads only.

INSTALLATION NOTES

Excavation should allow approximately 300 mm around the units extremities, in this case :- 4.15 m x 3.30 m
 Unit must be filled with water prior to backfilling.
 Unit can be lowered in place by means of 2 off lifting brackets attached to main flange across the diameter.
 In 'WET GROUND' conditions concrete should be poured to a min'm level of 250 mm above ground anchors.
 Min'm concrete requirement for 'WET GROUND' conditions is :- 10 m³

MODEL T18S1 BIODIGESTER



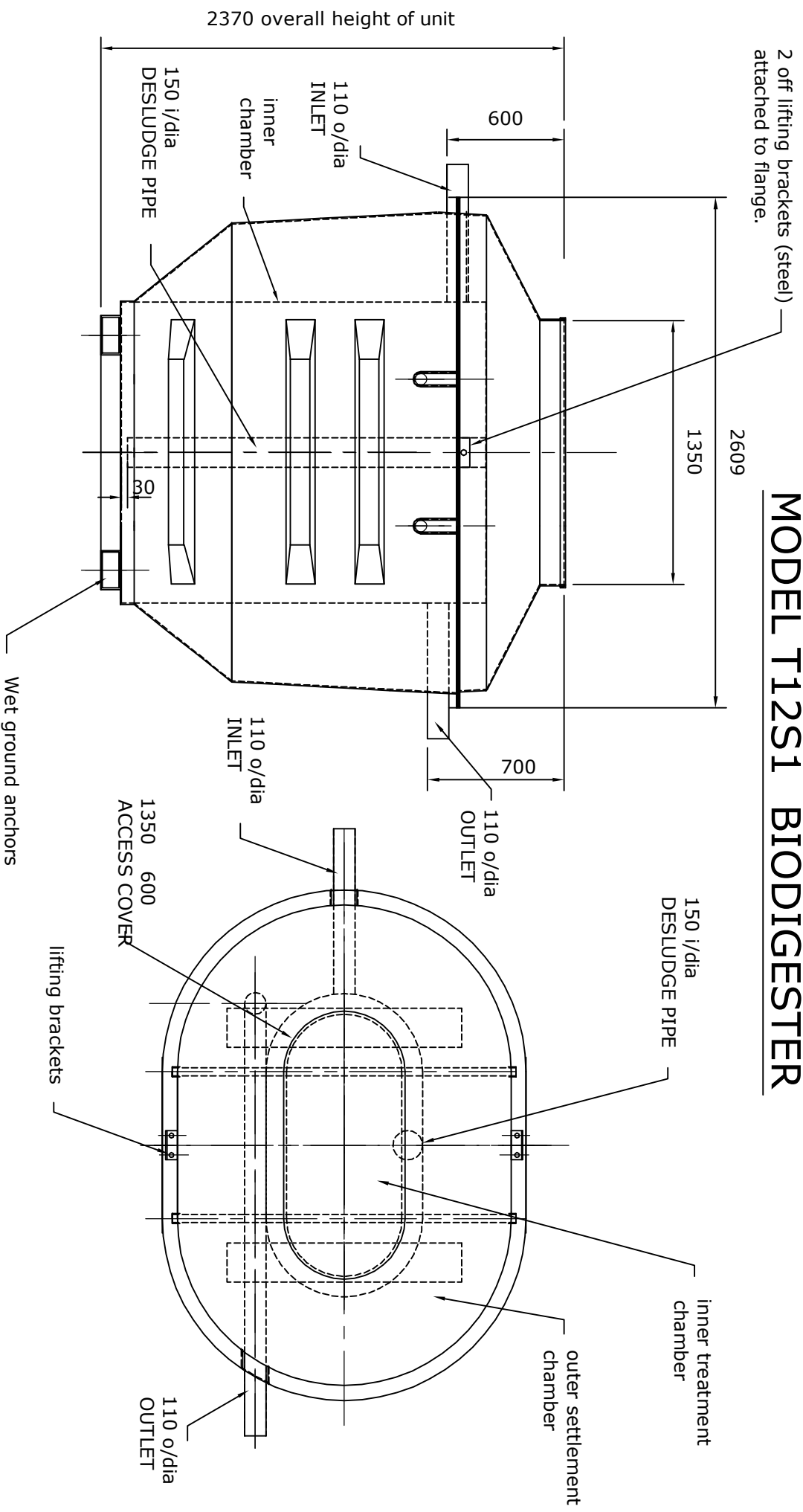
INSTALLATION NOTES

Excavation should allow approximately 300 mm around the units extremities.
 in this case :- 3.96 m x 2.46 m
 Unit must be filled with water prior to backfilling.
 Unit can be lowered in place by means of 2 off lifting brackets attached to main flange across the diameter.
 In 'WET GROUND' conditions concrete should be poured to a min'm level of 250 mm above ground anchors.
 Min'm concrete requirements for 'WET GROUND' conditions is :- 5.0 m³

DESIGN LOADINGS

Self supporting when full of water to outlet flange.
 Withstand backfill loads (concrete or gravel) when full of water.
 Withstand wet site up to outlet pipe level.
 Maximum water capacity to invert of outlet = 6400 ltrs
 Access cover designed to withstand light personnel loads.

MODEL T12S1 BIODIGESTER



INSTALLATION NOTES

Excavation should allow approximately 300 mm around the units extremities. in this case :- 3.21 m x 2.46 m
 Unit must be filled with water prior to backfilling.
 Unit can be lowered in place by means of 2 off lifting brackets attached to main flange across the diameter.
 In 'WET GROUND' conditions concrete should be poured to a min'm level of 250 mm above ground anchors.
 Min'm concrete requirement for 'WET GROUND' conditions is :- 4.0 m³

DESIGN LOADINGS

Self supporting when full of water to outlet flange.
 Withstand backfill loads (concrete or gravel) when full of water.
 Withstand water table up to outlet pipe level.
 Maximum water capacity to invert of outlet = 4600 ltrs
 Access cover designed to take light personnel loads.